



Control Union Certifications B.V.  
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL  
Phone: +31 38 426 0100  
www.controlunion.com

# SCOPE CERTIFICATE

Scope Certificate Number: CU847863GRS-2024-00117219

Control Union Certifications certifies that

**Calada, S.A.**

Textile Exchange-ID (TE-ID): TE-00057458

License Number: CB-CUC-847863

C/ Industria, 27

08507 Santa Eugenia de Berga, Catalonia, ES-CT, Spain, ES

has been audited and found to be in conformity with the  
GLOBAL RECYCLED STANDARD (GRS)  
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Undyed yarns (PC0031), Dyed yarns (PC0029), Undyed fibers (PC0034)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Dyeing (PR0008)\*, Manufacturing (PR0016), Spinning (PR0027), Trading (PR0030)

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2025-02-13

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2024-02-14  
Last updated: 2024-10-30

On behalf of the Managing Director  
Cristina Rodriguez Vegas | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC  
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01  
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

Certification Body



Standard's logo



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POST Meeuwenlaan 4-6 · 8011 BZ · Zwolle · Netherlands, NL

T +31 38 426 0100 · F +31 38 423 7040 · [certifications@controlunion.com](mailto:certifications@controlunion.com)

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**Scope Certificate Number: CU847863GRS-2024-00117219 (continued)**

**Calada, S.A.**

**GLOBAL RECYCLED STANDARD (GRS)**

**Products Appendix**

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed yarns (PC0031)	Open-end yarns (PD0066)	20.0% Recycled pre-consumer Cotton (RM0106) 30.0% Recycled post-consumer Cotton (RM0107) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	70.0% Viscose (rayon) (RM0238) 30.0% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	18.0% Recycled post-consumer Polyester (RM0189) 12.0% Recycled post-consumer Cotton (RM0107) 42.0% Recycled post-consumer Polyester (RM0189) 28.0% Cotton (RM0102)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	40.0% Recycled pre-consumer Cotton (RM0106) 60.0% Cotton (RM0102)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	35.0% Recycled post-consumer Cotton (RM0107) 50.0% Recycled post-consumer Polyester (RM0189) 15.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Polyester (RM0186) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Cotton (RM0102) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	40.0% Recycled post-consumer Polyester (RM0189) 60.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Recycled post-consumer Polyester (RM0189) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.0% Polyester (RM0186) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458, TE-00108885
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0% Recycled post-consumer Polyester (RM0189) 80.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458

Place and date of issue:

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Zwolle, 2024-02-14  
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On behalf of the Managing Director  
 Cristina Rodriguez Vegas | Certifier





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**Scope Certificate Number: CU847863GRS-2024-00117219 (continued)**

**Calada, S.A.**

**GLOBAL RECYCLED STANDARD (GRS)**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0% Polyester (RM0186) 80.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458, TE-00108885
Undyed yarns (PC0031)	Open-end yarns (PD0066)	67.0% Lyocell (RM0226) 33.0% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	25.0% Recycled pre-consumer Cotton (RM0106) 50.0% Recycled post-consumer Polyester (RM0189) 25.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.0% Acrylic (RM0156) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	40.0% Recycled pre-consumer Cotton (RM0106) 60.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	26.0% Recycled post-consumer Polyester (RM0189) 24.0% Recycled post-consumer Mixed fibers (RM0261) 50.0% Viscose (rayon) (RM0238)	GRS (GRS)	TE-00057458
Undyed fibers (PC0034)	Raw fibers (PD0075)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	40.0% Recycled pre-consumer Cotton (RM0106) 60.0% Polyester (RM0186)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	42.0% Recycled post-consumer Mixed fibers (RM0261) 30.0% Recycled post-consumer Polyester (RM0189) 28.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	35.0% Recycled post-consumer Polyester (RM0189) 45.0% Recycled post-consumer Cotton (RM0107) 20.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	100.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	40.0% Recycled post-consumer Polyester (RM0189) 60.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458

Place and date of issue:

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 Cristina Rodriguez Vegas | Certifier

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**Calada, S.A.**  
**GLOBAL RECYCLED STANDARD (GRS)**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Recycled pre-consumer Cotton (RM0106) 20.0% Recycled pre-consumer Polyester (RM0188) 30.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	60.0% Recycled post-consumer Polyester (RM0189) 40.0% Polyester (RM0186)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	70.0% Recycled pre-consumer Cotton (RM0106) 30.0% Polyester (RM0186)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	70.0% Recycled pre-consumer Cotton (RM0106) 30.0% Polyester (RM0186)	GRS (GRS)	TE-00057458, TE-00108885

Note: \* Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

**Site Appendix**

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories
Calada, S.A. (main) TE-00057458	C/ Industria, 27 08507 Santa Eugenia de Berga Catalonia, ES-CT Spain, ES	Manufacturing (PR0016) Spinning (PR0027) Trading (PR0030)

**Associated Subcontractor Appendix**

Subcontractor name - TE-ID	Address	Process categories
No subcontractors		

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**Calada, S.A.**  
**GLOBAL RECYCLED STANDARD (GRS)**

### Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories
S.A. DE TINTES SANZ (SATINSA) TE-00108885	Control Union Certifications B.V.	2023-12-31	PASEO DE LA HABANA, 12 46890 AGULLENT Valencian Community, ES-VC Spain, ES	Dyeing (PR0008)

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