



Control Union Services S.A.C.  
Av.Petit Thouars 4653 Piso 6 Ofic.603 Miraflores, Lima, Lima, PE-LIM, Peru, PE  
Phone: +511 7190400  
<https://peru.controlunion.com/es>

# SCOPE CERTIFICATE

Scope Certificate Number: CU847863GRS-2025-00034126

Control Union Services certifies that

**Calada, S.A.**

Textile Exchange-ID (TE-ID): TE-00057458

License Number: CB-CUS-847863

C/ Industria, 27

08507 Santa Eugenia de Berga, Catalonia, ES-CT, Spain, ES

has been audited and found to be in conformity with the  
GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

and Control Union Services S.A.C Certification General Rules

Issued under scheme 6 of product certification according to ISO/IEC 17067:2013

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed yarns (PC0029), Undyed yarns (PC0031), Undyed fibers (PC0034)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Manufacturing (PR0016), Spinning (PR0027), Trading (PR0030)

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-02-13

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Lima, 2025-02-14

Last updated: 2025-03-28

On behalf of the Managing Director  
Cristina Rodriguez Vegas | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUS

Accredited by: ANSI National Accreditation Board (ANAB), Accreditation ID: 9120.

Inspection Body: Control Union Services S.A.C.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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**Scope Certificate Number: CU847863GRS-2025-00034126 (continued)**

**Calada, S.A.**

**GLOBAL RECYCLED STANDARD (GRS)**

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed yarns (PC0031)	Open-end yarns (PD0066)	20.0% Recycled pre-consumer Cotton (RM0106) 50.0% Recycled post-consumer Polyester (RM0189) 30.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	30.0% Recycled pre-consumer Cotton (RM0106) 70.0% Viscose (rayon) (RM0238)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	42.0% Recycled post-consumer Polyester (RM0189) 28.0% Cotton (RM0102) 18.0% Recycled post-consumer Polyester (RM0189) 12.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	60.0% Cotton (RM0102) 40.0% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	15.0% Recycled pre-consumer Cotton (RM0106) 50.0% Recycled post-consumer Polyester (RM0189) 35.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Polyester (RM0186) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Cotton (RM0102) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	40.0% Recycled post-consumer Polyester (RM0189) 60.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	50.0% Recycled pre-consumer Cotton (RM0106) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.0% Polyester (RM0186) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	80.0% Recycled pre-consumer Cotton (RM0106) 20.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458

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**Calada, S.A.**

**GLOBAL RECYCLED STANDARD (GRS)**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed yarns (PC0031)	Open-end yarns (PD0066)	30.0% Recycled pre-consumer Cotton (RM0106) 50.0% Recycled post-consumer Polyester (RM0189) 20.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	67.0% Lyocell (RM0226) 33.0% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	25.0% Recycled pre-consumer Cotton (RM0106) 25.0% Recycled post-consumer Cotton (RM0107) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.0% Acrylic (RM0156) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	60.0% Recycled post-consumer Polyester (RM0189) 40.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	24.0% Recycled post-consumer Mixed fibers (RM0261) 26.0% Recycled post-consumer Polyester (RM0189) 50.0% Viscose (rayon) (RM0238)	GRS (GRS)	TE-00057458
Undyed fibers (PC0034)	Raw fibers (PD0075)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	40.0% Recycled pre-consumer Cotton (RM0106) 60.0% Polyester (RM0186)	GRS (No label)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	28.0% Recycled pre-consumer Cotton (RM0106) 30.0% Recycled post-consumer Polyester (RM0189) 42.0% Recycled post-consumer Mixed fibers (RM0261)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	45.0% Recycled post-consumer Cotton (RM0107) 35.0% Recycled post-consumer Polyester (RM0189) 20.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Undyed yarns (PC0031)	Open-end yarns (PD0066)	100.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	60.0% Recycled pre-consumer Cotton (RM0106) 40.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458

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**GLOBAL RECYCLED STANDARD (GRS)**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed yarns (PC0031)	Open-end yarns (PD0066)	20.0% Recycled pre-consumer Polyester (RM0188) 30.0% Recycled post-consumer Polyester (RM0189) 50.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	40.0% Polyester (RM0186) 60.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00057458
Dyed yarns (PC0029)	Open-end yarns (PD0066)	30.0% Polyester (RM0186) 70.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00057458

Note: \* Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

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GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Calada, S.A. (main) TE-00057458	C/ Industria, 27 08507 Santa Eugenia de Berga Catalonia, ES-CT Spain, ES	Manufacturing (PR0016) Spinning (PR0027) Trading (PR0030)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificatio body	Expiry date	Address	Process categories	Standards
No certified subcontractors					

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